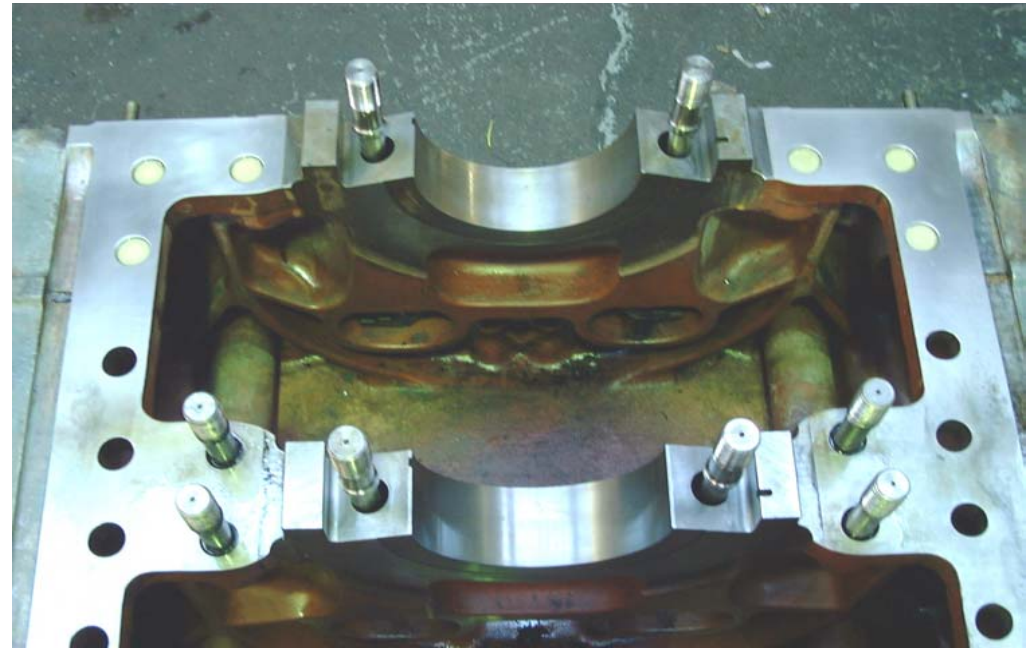
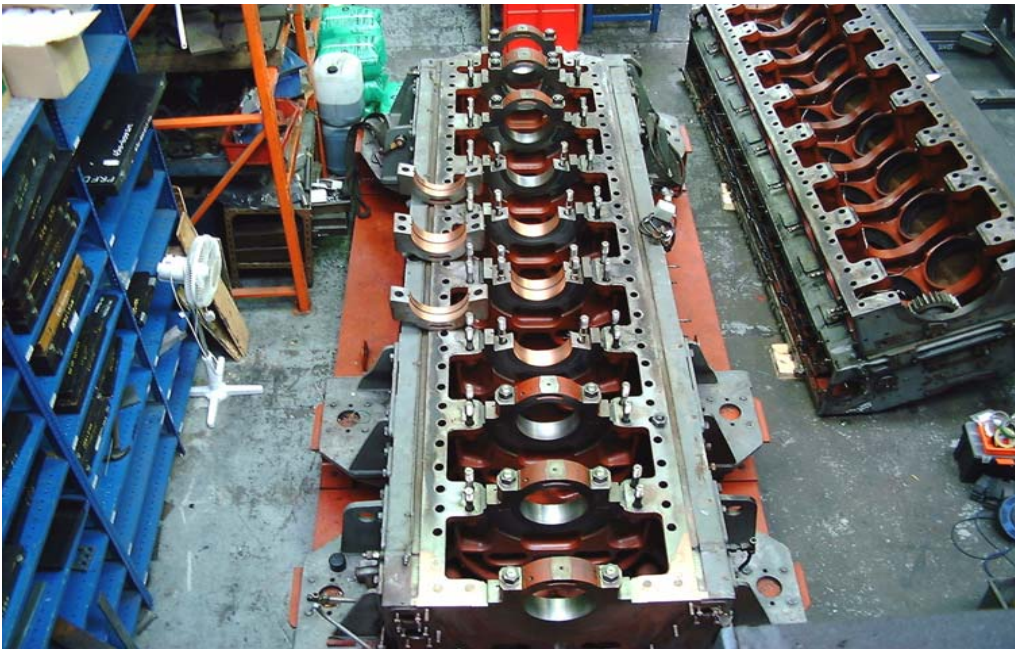


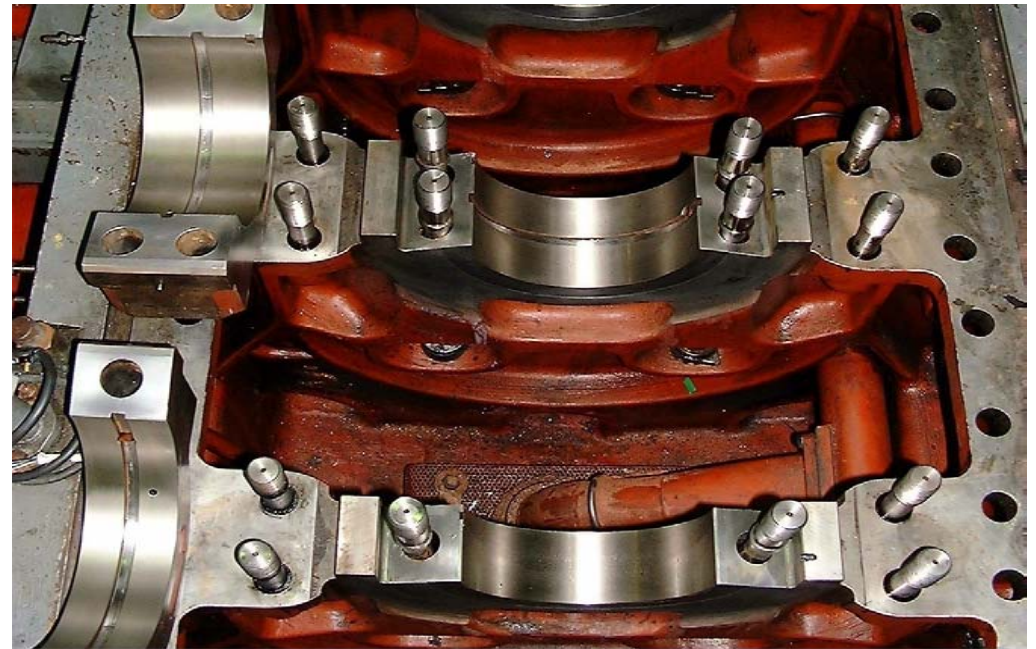
Badly Fretted Bedplate Mating Face



Completed Repair Of The Fretted Face After Capping With Nickel



Plated And Line Bored Main Bearing Pockets And Caps



Completed Main Bearing Pockets And Caps After Capping With Nickel